# HORIZONTAL, RADIALLY SPLIT, TWO-STAGE, BETWEEN BEARINGS, SINGLE \& DOUBLE SUCTION PUMPS 

API-610

TYPE: BB2
TRILLIUM PUMP MODEL: DDH

## OVERVIEW

Trillium Flow Technologies' updated DH \& DDH pump ranges combine the engineering excellence, innovation, and heritage of our Gabbioneta Pumps ${ }^{\circledR}$ and Termomeccanica Pompe brands. Our expertise in designing and manufacturing BB2 pumps dates back to the 1960s, with thousands of units installed worldwide.
This API-compliant BB2 pump range is radially split, two-stage, between-bearings, and centerline-mounted with either a single or double suction first-stage impeller for reduced NPSHr.


## KEY FEATURES

Fully API 610 compliant
(1) Integral case connections to avoid non-destructive testing
(2) Heavy-duty shaft to minimize rotor defection and maximize uptime
(3) API 682 compliant seal chamber
(4) Single or Double suction impeller
(5) Heavy-duty case suitable for $2 x$ API nozzle loads
© Bearing housing leverages common parts across all Trillium Flow Technologies between bearings pumps
(7) Balance line to ensure both seals remain at equal pressure
(8) Available with multiple nozzle configurations to suit all applications


## OPTIONS

All API material options: S-4, S-5, S-6, S-8,
$C-6, A-8, D-1, D-2$, and bespoke options
Multiple nozzle orientation configurations
API compliant bearing selections
Specialist Options: Coke Crusher, High Temperature

## MAIN APPLICATIONS

High Temperature Refining
Hydrocarbon Transfer
Boiler Feed Booster
Pipeline Applications
Vacuum Bottoms

## OPERATING RANGE

Capacity: up to $6,000 \mathrm{~m}^{3} / \mathrm{h}$, 26,500 USGPM

Head: up to $500 \mathrm{~m}, 1,475 \mathrm{ft}$
Temperature: up to $427^{\circ} \mathrm{C}, 800^{\circ} \mathrm{F}$
Speed of rotation: Up to 4,000 RPM


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