

NON-CONTACT RISING STEM BALL VALVE

EXTENDED SERVICE LIFE AND
LOW MAINTENANCE DESIGN



TABLE OF CONTENTS

INTRODUCTION.....3

Red Point®.....3

Non-Contact Rising Stem Ball Valve (RSBV).....3

Applications and Industry Sectors.....3

Industry Sectors.....3

MAIN FEATURES.....4

Features and Benefits.....4

Unique RSBV Features and Benefits.....4

Closing Sequence of the RSBV.....6

DESIGN.....7

Design Specifications.....7

Production and Testing.....7

Materials.....7

Qualification Certifications:.....7

CONTACT.....11

INTRODUCTION

RED POINT®

Red Point® Alloys BV (Red Point) is a world leader in non-commodity valves, with over 30 years of experience in fast-track delivery, special materials, and design. Red Point's manufacturing capabilities cover ball, check, gate, globe, double block and bleed, and non-commodity valves. With engineering, production, assembling, and testing all handled in-house, Red Point® delivers urgently needed valves within limited time periods. Clients can rely on the flexibility, technical expertise, and dedicated staff offered by Red Point®, making it the perfect business partner for all valve requirements.

APPLICATIONS AND INDUSTRY SECTORS

Red Point® is widely recognized as a valued supplier to a diverse range of industries. The RSBV remains the top choice for the oil and gas industry, fulfilling the need for robust and mechanically reliable valves to prevent leakage.

PRODUCTION AND TESTING

Once the customer-approved designs are received, our highly skilled team initiates the production process. Using advanced high-speed machinery, we manufacture your valves to precise specifications. At Red Point®, we continuously invest in cutting-edge technology, ensuring top-quality results.

Post-production, each valve undergoes rigorous in-house testing. Our thorough testing includes hydro-tests on the body and seat, followed by a low-pressure air-test. Additionally, we offer the option for additional tests on valves and materials, such as fugitive emission, high-pressure gas, PMI, or NDE tests, upon request. It's worth noting that we produce the helix stem in-house using state-of-the-art machinery.

All valves are thoroughly tested in-house, adhering to applicable international standards or specific client requirements.

MATERIALS

Red Point® offers an extensive range of valves, catering to our customers' specific material requirements. Our capabilities are enabled by a vast inventory of exotic materials and long-standing relationships with reliable suppliers.

QUALIFICATION CERTIFICATIONS

Over the years, Red Point® has obtained a comprehensive array of qualifications, certifications, and customer approvals.

Our valves are meticulously designed and manufactured in compliance with the latest industrial standards, featuring well-documented valve data books and design validation records. Quality is ingrained in our philosophy, and all our employees are highly educated, trained, and fully committed to delivering products of the highest quality. This is endorsed by the following certifications of our quality management system:

- ISO 9001:2015
- API spec Q1 and API-6D License
- API-6A License
- Achilles JQS Qualification
- AD 2000 Merkblatt W0/A4 and TRD100
- ISO 45001:2018
- ATEX 94/9/EC cat 2

Industry Sectors:



Petrochemicals



Upstream Exploration & Production



Upstream Exploration & Production



Downstream Processing



Biofuels



Wastewater



NON-CONTACT RISING STEM BALL VALVE (RSBV)

Red Point® offers an exceptional range of valves designed to cater to diverse industries and their unique applications. The Non-Contact Rising Stem Ball Valve (RSBV) is specifically engineered with friction-free sealing. It achieves this by detaching the ball from the seat through linear movement before rotation, resulting in reduced wear and tear and long-term sealing performance with minimal maintenance.

The valve's non-contact ball movement, combined with the single-seated design, allows for a broad operating temperature range from minus -29°C up to 450°C. This unique feature is made possible by the minimal impact of thermal expansion, making the RSBV suitable for diverse temperature conditions.

The RSBV stands out with its distinct quarter-turn helix-shaped stem mechanism. This design is fully enclosed within the valve body, providing comprehensive protection against environmental factors, and eliminating the requirement for frequent lubrication.

TYPICAL APPLICATIONS FOR RPA'S NON-CONTACT RSBV:

- Molecular sieve switching valves
- Isomerization,
- Gas dehydration and regeneration,
- Hydrogen service,
- Cryogenic service, and high-temperature service.

KEY FEATURES

UNIQUE RSBV FEATURES AND BENEFITS

Reliable Bottom Trunnion Design:

Incorporating a specially designed bottom trunnion, the valve ensures protection against solid particle ingress.

Weld-Free Ball and Pin Assembly:

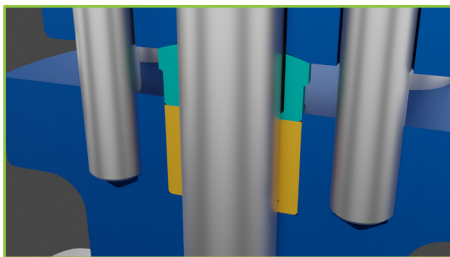
Unlike conventional valves, it employs an innovative design that eliminates the need for welding pins to the ball, preventing potential welding-related issues such as cracking.

Non-Shrink Fitted/Welded Seat Design:

To address concerns related to weld cracking and thermal expansion problems arising from the use of different materials, this valve features a non-shrink fitted/welded seat design.

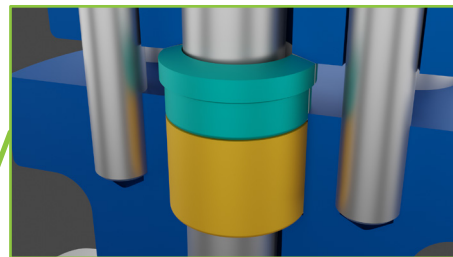
Proven Lightweight Outside Screw and Yoke Design:

This valve features a widely recognized and extensively tested Outside Screw and Yoke design, renowned for its reliability and lightweight construction, making it a preferred choice globally.



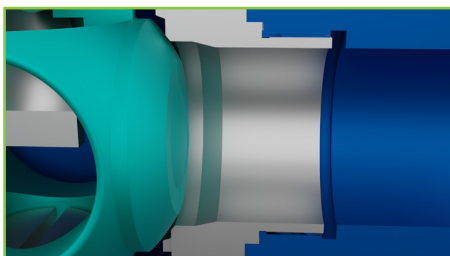
STEM

- The quarter-turn ball valve features a linear movement of the non-rotating stem.
- Careful material selection prevents galling and high friction, ensuring reliable operation.



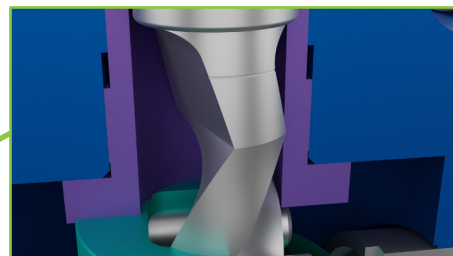
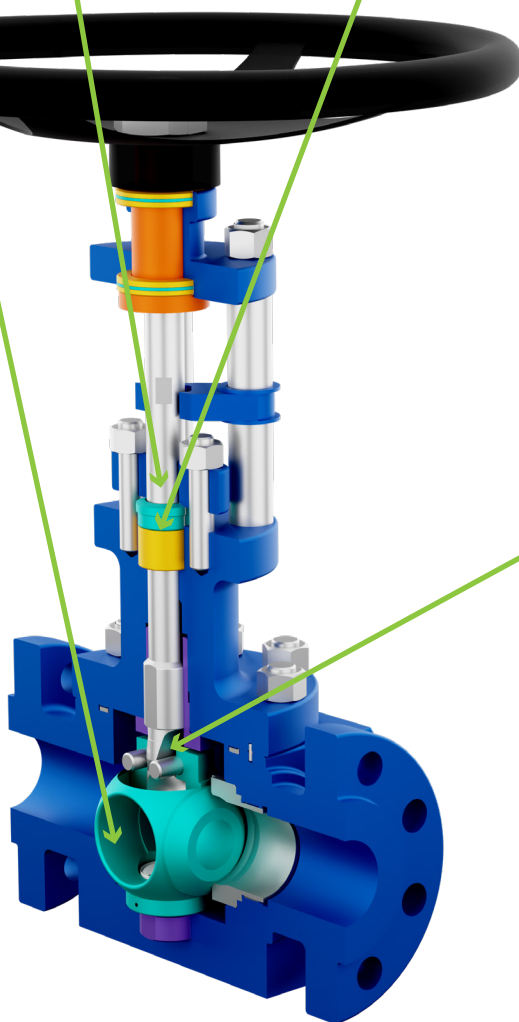
GLAND COVER

- Enhanced personnel safety with an anti-blowout proof stem according to API600/API6D standards.
- In-service adjustable stem packing facilitated by the backseat design.
- Easy in-line inspection and maintenance made possible by the top-entry design.
- The standard Outside Screw and Yoke configuration make gland packing adjustment hassle-free.



BALL OVERLAY, SEAT

- Reliable, mechanically energized metal-to-metal sealing.
- Stellite overlay ball and seat surfaces lapped to achieve required leakage rates, including zero leakage if needed.
- Robust construction without weak points like springs, soft seals, coupling cam constructions with pins, or lubricated seals required for maintaining sealing.
- Optimal performance in high-temperature operations with continuously fluctuating temperatures (thermal expansions) and pressures, thanks to the single seat design with no valve body cavity.



HELIX DESIGN AND BALL

- The helix stem design ensures prolonged service life and minimal maintenance by allowing non-contact, friction-free opening and closing, making it perfect for frequent cycling.
- Smooth 90-degree rotation without rubbing or friction between sealing surfaces (ball-seat)
- Immediate flow before rotation ensures the self-cleaning of the sealing area

CLOSING SEQUENCE OF THE RSBV

1. Valve in Open Position

In the open position, the ball and seat do not make any contact, allowing for a clear and unobstructed flow through the valve.

2. Valve from Open to Close Position

The helix stem moves linearly downwards through the roll pins, enabling a smooth and friction-free 90-degree rotation of the ball.

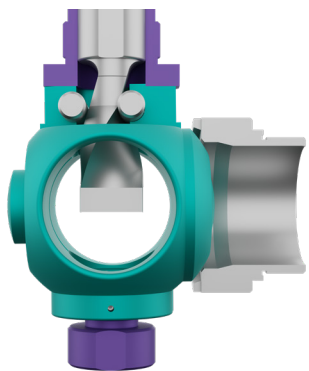
3. Valve in Closed Position

Continuing its descent, the helix stem's top part, featuring a flat angled surface, achieves a complete metal-to-metal sealing position. The ball securely wedges against the seat, resulting in the full closure of the RSBV.



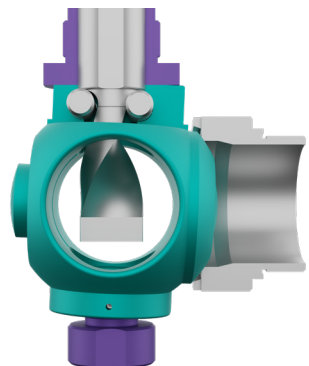
OPEN

In the fully open position, the stem is raised to its maximum limit with no contact between the ball and the seat. The valve in its fully open position provides a clear through flow.



OPEN TO CLOSE POSITION

The downwards linear movement of the helix passing through the roller bars on the top of the ball cause the ball to rotate 90 degrees. There is still no contact between the ball and the seat during this movement which highlights the friction free /non-rubbing feature of the valve.



CLOSED POSITION

In the fully close position, the ball turned 90 degrees and is mechanically wedged toward the seat by the upper part of the helix shaped stem which is flat and angled. The movement of the ball towards the seat achieves the positive metal-to-metal sealing when the valve is fully closed.

DESIGN

DESIGN SPECIFICATIONS

Design Standard:	API / ASME
Sizes:	2" to 16" OR DN50 to DN400
Pressure Rating:	ANSI Class 150-2500
Face to Face:	ANSI B16.10, manufacturer standard or special client request
Valve Bore:	Full or Reduced
Seat/Ball Overlay:	Stellite 6
End Connections:	Raised Face, Ring Type Joint flanges, Hub end or Butt-welded.
Operation:	Handwheel, Actuator



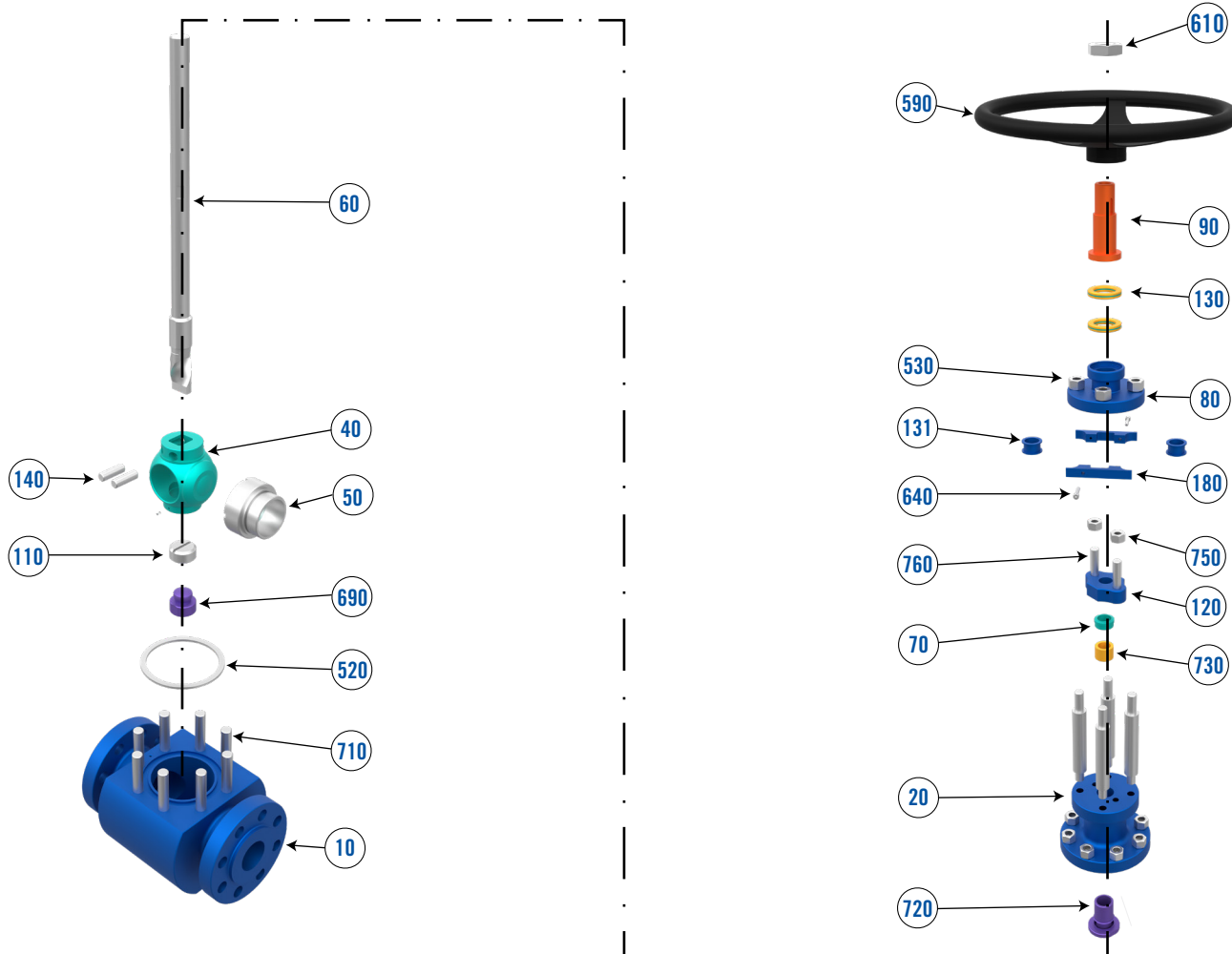
STANDARD FEATURES

Sealing	Metal seated. Stellite Hard Facing on the ball and, optionally, on the seat
Flow	Preferential flow direction
Construction	One piece bolted bonnet
Port	Reduced bore, full bore
Stem retention	Anti blow-out stem
Leakage rate	ISO 5208 rate B, C, D (metal seated) API 598 table 1-A

APPROVALS ON REQUEST

Safety integrity level	SIL 3
Fire safe	API 607, API 6FA, BS 6755, ISO 10497-5
Area classification	ATEX 94/9/EC
Pressure equipment directive	PED 97/23/EC
Fugitive emission	ISO 15848/1, ISO 15848/2
Construction	API 6D, API 6DSS





ITEM NO	DESCRIPTION	STAINLESS STEEL	CARBON STEEL
10	BALLV.BODY	SA-479 SS316	ASTM A105
20	BALLV.BONNET	A182-F316	ASTM A105
40	BALL	A182-F316 + STELLITE	A182 - F51 + STELLITE
50	SEAT	A182-F316 + STELLITE	A182-F51
60	RSBV STEM	A638 Gr660	A638 Gr660
70	GLAND	316L	316L
80	YOKE	316/316L	316/316L
90	YOKEBUSH	CuAl10Ni5Fe4	AISI 410
110	ADJUSTING BUSH	ALLOY 718	ALLOY 718
120	GLANDPLATE	AISI 410	AISI 410
130	BEARING	1-1/4Cr	1-1/4Cr
131	BEARING	AISI 410	AISI 410
140	ROLL PIN	ALLOY 718	ALLOY 718

ITEM NO	DESCRIPTION	STAINLESS STEEL	CARBON STEEL
180	GUIDE	AISI 410	AISI 410
520	SPIRAL WOUND GASKET	ALLOY 625/GRAPHITE	ALLOY 625/GRAPHITE
530	NUT	A194-8M	A194-2H
590	HANDWHEEL	316/316L	316/316L
610	LOCKNUT	316/316L	316/316L
640	HS SCREW	A193-B8M CL2	A193 - B7
690	RSBV TRUNNION BALL	A182-F316	WS 1.4462
710	STUDBOLT	A193-B8M CL2	A193-B7
720	RSBV BONNET BUSHING	ALLOY 625	AISI 410
730	STEMPACKING	GRAPHITE	GRAPHITE
750	NUT	A194-8M	A194-24
760	STUDBOLT	A193-B8M CL2	A193-B7

Actual materials of construction will depend on the valve size, pressure class, end configuration and service conditions. Consult Red Point® for a detailed materials list.

This is a partial list of material options. Many alternatives can be provided to match the actual service requirements.



Red Point® Alloys BV **International Head Office**

Radonstraat 2,
2718 TA Zoetermeer,
The Netherlands

T +31 (0)79 363 20 70
F +31 (0)79 361 10 88

info@trilliumflow.com
www.trilliumflow.com/brands/red-point/

TRILLIUMFLOW.COM